




## 45-W10

# 3 Stage Additive and Blending Clear


### 1. Properties / Information

- The blending clear is used to blend in metallic colors.
- 45-W10 is never flashed off when used as metallic blending clear.
- 45-W10 is used as a 3 stage color additive to create translucent colors.

### 2. Application

	Mixing ratio	100% by volume 45-W10 70% by volume 45-R45 (stir THOROUGHLY after having added dilutant)
	Spray gun HVLP	1.4 mm
	Application pressure	29 psi
	Nozzle pressure	10 psi
	Application	1 spray coat

### 3. Flash off

	Flash-off at 68°F / 20°C	No flash off before applying 45 Line
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### 4. VOC

	VOC as applied	398.9 gms/ltr (3.32 lbs/gal)
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Materials described are for application by professional trained personnel only using proper equipment. Products may be hazardous & should be used according to label directions & technical data information. Appropriate respiratory protection should be worn at all times while products are in use — read product label and Safety Data Sheet (SDS) for specific details. Statements & methods described are based upon the latest standard of technology known to the manufacturer. Application procedures cited are suggestions only & are not to be interpreted as warranty for events resulting from their use. Dilution ratios are intended to provide maximum performance within the typical Volatile Organic Compound (VOC) restriction for product use. Specific VOC limits need to be referenced to verify local compliance. Altering the solvent or dilution ratio may impact VOC compliance. User is solely responsible to ensure product use and application is in accordance with all applicable regulatory, legislative, and municipal requirements.